

Work Order ID 56944

March 15, 2010 12:48:25 PM



Page 1

Item ID: D3759-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 16/03/2010 Start Qty: 50.00



Cust Item ID:

Required Date: 25/03/2010 Req'd Qty: 50.00



Customer:

Reference:

10-03-15

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3759

Rev A

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL Turn per Folio FA727 and Dwg D3759

SL 10/03/17 50

Deburr

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

SL 10/03/17

50

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

DTP 10/03/17

50

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Page 2

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Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location

0.00



Packaging

Memo

0.00

WA

10-3-18 SL (SOT)

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/24 J

CY 10/3/19

Picklist Print

March 15, 2010 12:48:24 PM

Page 1

Work Order ID: 56944

Parent Item: D3759-1

Parent Item Name: Bushing

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Start Date: 16/03/2010

Required Date: 25/03/2010

Start Qty: 50.00

Required Qty: 50.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			110	f	38.4751	3.2895			



304 ROUND BAR 0.375



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

38.4750579

112058

0.01317895

112473

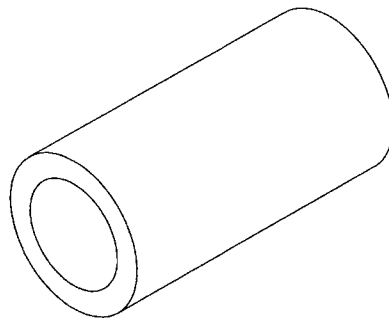
9.6003

113325

28.8615789

33

2L 10/03/17



D3759-1 BUSHING

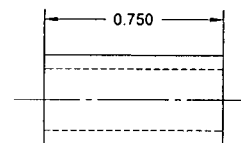
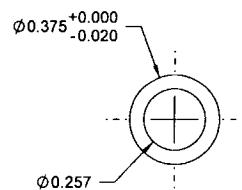
569461

11800-111111

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

A	NEW ISSUE	AJS	08.03.03
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ASS		
CHECKED	ME	DRAWING NO.	REV. A
MFG. APPR.	ME	D3759	SHEET 1 OF 2
APPROVED	ME	TITLE	SCALE
DE APPR.	#	BUSHING	NTS
DATE	08.03.03	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE REPRODUCED FOR ANY PURPOSES OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



D3759-1 BUSHING

56944

11.08.03.12.14.15

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	ASS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ME	DRAWING NO.	REV. A
MFG. APPR.	ME	D3759	SHEET 2 OF 2
APPROVED	ME	TITLE	SCALE
DE APPR.	ME	BUSHING	NTS
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